HYDRAULICALLY-DRIVEN, CAST IRON AND STAINLESS STEEL

Series 9302C and 9302S



UPGRADE OPTIONS:

- Increase dry-run and abrasive resistance with Life Guard Seals
 - Life Guard seals are the OEM standard
- Extend pump life with Stainless Steel
 - Fact: Chemical corrosion, pump cavitation, and abrasive wear are key factors in pump life
 - 316 Stainless Steel pumps provide superior chemical corrosion resistance, while maintaining material strength to prolong the life against abrasive wear
 - 316 Stainless Steel resists cavitation pitting of pumps, extending the wear life
 - Drop in replacements for cast iron pumps

FEATURES:

- Available in cast iron and 316 stainless steel for extended pump life
- Hydraulic motor drive (for open center, closed center and load-sensing systems)
- Port sizes: 1-1/4" NPT inlet, 1" NPT outlet
 Max. fluid temperature: 140°F/60°C
- Impeller: Cast Iron models Nylon; Stainless Steel models - Polypropylene
- Motor: internal gear gerotor
- Hydraulic ports: 1/2" NPT inlet, 3/4" NPT outlet-HM Series
- Hydraulic ports on GM1 Series: 3/4" 16 UNF #8 SAE
- Pump seals: Cast Iron models Viton*/ceramic standard; Life Guard silicon carbide (B) available; Stainless Steel
 models (Life Guard silicon carbide standard)
- Life Guard seals are the industry standard on OEM equipment
- Hydraulic motor seal: double-lip Teflon®
- Max. motor psi: 3000 (bar: 207)
- Weight: 26 lbs./11.8 kg

ORDER INFORMATION

| Model Number | Max GPM | Max LPM | Max PSI | Max BAR | Max Hyd. GPM | Max Hyd. LPM | Hydraulic Selection System |
|--------------|------------|------------|------------|------------|--------------------|--------------------|----------------------------|
| 9302CT-GM1 | 63 | 238 | 90 | 6.2 | 3 | 11.4 | Open/Closed |
| 9302C-HM1C | 72 | 273 | 150 | 10.3 | 13 | 49.2 | Open/Closed |
| 9302C-HM2C | 65 | 246 | 96 | 6.6 | 6 | 22.7 | Open/Closed |
| 9302C-HM4C | 72 | 273 | 120 | 8.3 | 7 | 26.5 | Open/Closed |
| 9302ST-GM1 | 63 | 238 | 90 | 6.2 | 3 | 11.4 | Open/Closed |
| 9302S-HM1C | 72 | 273 | 150 | 10.3 | 13 | 49.2 | Open/Closed |
| 9302S-HM2C | 65 | 246 | 96 | 6.6 | 6 | 22.7 | Open/Closed |
| 9302S-HM4C | 72 | 273 | 120 | 8.3 | 7 | 26.5 | Open/Closed |
| 3430-0332 | | | | | | Seal a | nd o-ring repair kit |
| 3430-0589 | | | | | | Life Guard | silicon carbide seal kit |

Life Guard silicon carbide seal - Add suffix "B" (i.e.: 9302CT-GM1-B)

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| 9302CT-GM1, 9302ST-GM1 | U.S. UNITS |
|------------------------|------------|
|------------------------|------------|

| Hyd. Flow GPM | GPM at 10 PSI | GPM at 20 PSI | GPM at 30 PSI | GPM at 40 PSI | GPM at 50 PSI | GPM at 60 PSI | GPM at 70 PSI | GPM at 80 PSI | GPM at 90 PSI |
|---------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| 2.0 | 51 | 48 | 39 | 21 | | | | | |
| 2.5 | 60 | 59 | 56 | 48 | 37 | 23 | | | |
| 3.0 | 63 | 63 | 62 | 61 | 58 | 50 | 39 | 25 | 0 |

| 9302CT-GM1, 9 | 9302ST-GM1 | I | | | | | | M | ETRIC UNITS |
|---------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Hyd. Flow LPM | LPM at 0.7 BAR | LPM at 1.4 BAR | LPM at 2.1 BAR | LPM at 2.8 BAR | LPM at 3.5 BAR | LPM at 4.2 BAR | LPM at 4.9 BAR | LPM at 5.6 BAR | LPM at 6.3 BAR |
| 7.6 | 193 | 182 | 148 | 79 | | | | | |
| 9.5 | 227 | 223 | 212 | 182 | 140 | 87 | | | |
| 11.4 | 238 | 238 | 235 | 231 | 220 | 189 | 148 | 95 | 0 |

9302C-HM1C, 9302S-HM1C U.S. UNITS

| Hyd. Flow GPM | GPM at 40 PSI | GPM at 50 PSI | GPM at 60 PSI | GPM at 70 PSI | GPM at 80 PSI | GPM at 90 PSI | GPM at 100 PSI | GPM at 110 PSI | GPM at 120 PSI | GPM at 130 PSI | GPM at 140 PSI |
|------------------|------------------|------------------|------------------|------------------|------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| 11 | 72 | 72 | 71 | 65 | 56 | 45 | 29 | | | | |
| 12 | 72 | 72 | 72 | 72 | 70 | 63 | 53 | 40 | | | |
| 13 | 72 | 72 | 72 | 72 | 72 | 71 | 68 | 63 | 56 | 48 | 35 |

| 9302C-HM | IC, 9302S- | HM1C | | | | | | | | MET | TRIC UNITS |
|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Hyd. Flow LPM | LPM at 2.8 BAR | LPM at 3.4 BAR | LPM at 4.1 BAR | LPM at 4.8 BAR | LPM at 5.5 BAR | LPM at 6.2 BAR | LPM at 6.9 BAR | LPM at 7.6 BAR | LPM at 8.3 BAR | LPM at 9.0 BAR | LPM at 9.7 BAR |
| 41.6 | 273 | 273 | 269 | 246 | 212 | 170 | 110 | | | | |
| 45.4 | 273 | 273 | 273 | 273 | 265 | 238 | 201 | 151 | | | |
| 49.2 | 273 | 273 | 273 | 273 | 273 | 269 | 257 | 238 | 212 | 182 | 132 |

| 9302C-HM20 | , 9302S-HM2 | С | | | | | | | U.S. UNITS |
|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| Hyd. Flow GPM | GPM at 10 PSI | GPM at 20 PSI | GPM at 30 PSI | GPM at 40 PSI | GPM at 50 PSI | GPM at 60 PSI | GPM at 70 PSI | GPM at 80 PSI | GPM at 90 PSI |
| 4 | 54 | 49 | 42 | 34 | 19 | | | | |
| 5 | 59 | 57 | 50 | 42 | 34 | 25 | 11 | | |
| 6 | 64 | 6.3 | 60 | 52 | 44 | 36 | 27 | 18 | 9 |

| 9302C-HM20 | C, 9302S-HM2 | 2C | | | | | | M | ETRIC UNITS |
|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Hyd. Flow LPM | LPM at 0.7 BAR | LPM at 1.4 BAR | LPM at 2.1 BAR | LPM at 2.8 BAR | LPM at 3.4 BAR | LPM at 4.1 BAR | LPM at 4.8 BAR | LPM at 5.5 BAR | LPM at 6.2 BAR |
| 15.1 | 204 | 185 | 159 | 129 | 72 | | | | |
| 18.9 | 223 | 216 | 189 | 159 | 129 | 95 | 42 | | |
| 22.7 | 244 | 238 | 227 | 197 | 167 | 136 | 102 | 68 | 34 |

| 9302C-HM | 4C, 9302S- | -HM4C | | | | | | | | | U.S. UNITS |
|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|-------------------|-------------------|
| Hyd. Flow GPM | GPM at 10 PSI | GPM at 20 PSI | GPM at 30 PSI | GPM at 40 PSI | GPM at 50 PSI | GPM at 60 PSI | GPM at 70 PSI | GPM at 80 PSI | GPM at 90 PSI | GPM at 100 PSI | GPM at 110 PSI |
| 6 | 65 | 63 | 59 | 51 | 41 | 29 | 12 | | | | |
| 7 | 72 | 72 | 71 | 67 | 60 | 51 | 42 | 31 | 17 | | |
| 8 | 72 | 72 | 72 | 72 | 70 | 64 | 57 | 50 | 42 | 32 | 16 |

| 9302C-HM | 4C, 9302S- | HM4C | | | | | | | | MET | RIC UNITS |
|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Hyd. Flow LPM | LPM at 0.7 BAR | LPM at 1.4 BAR | LPM at 2.1 BAR | LPM at 2.8 BAR | LPM at 3.4 BAR | LPM at 4.1 BAR | LPM at 4.8 BAR | LPM at 5.5 BAR | LPM at 6.2 BAR | LPM at 6.9 BAR | LPM at 7.6 BAR |
| 22.7 | 246 | 238 | 223 | 193 | 155 | 110 | 45 | | | | |
| 26.5 | 273 | 273 | 269 | 254 | 227 | 193 | 159 | 117 | 64 | | |
| 30.3 | 273 | 273 | 273 | 273 | 265 | 242 | 216 | 189 | 159 | 121 | 61 |